

FIG. 1

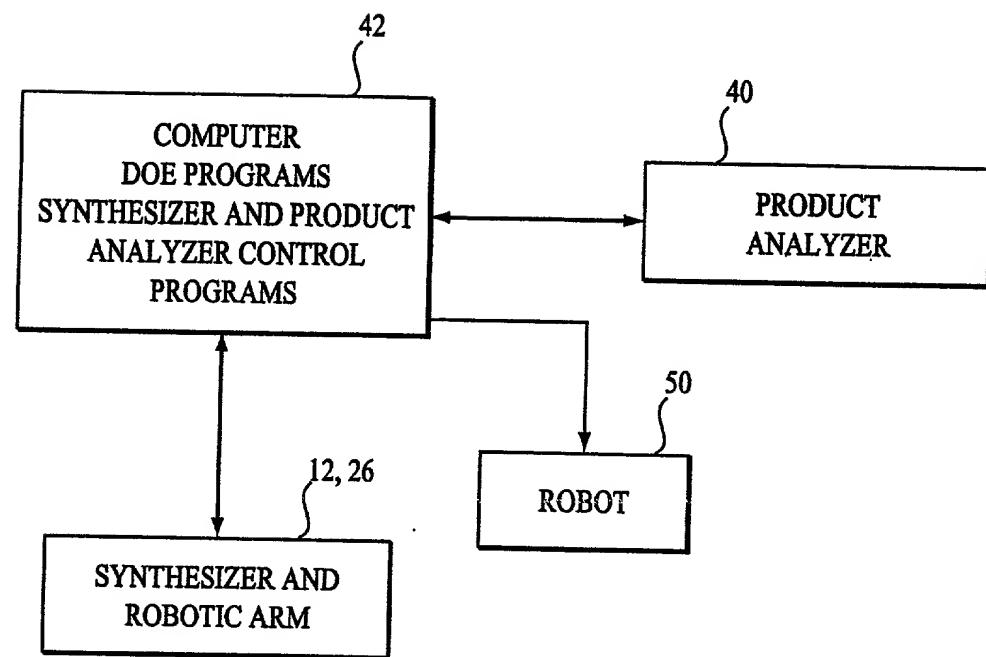


FIG. 2

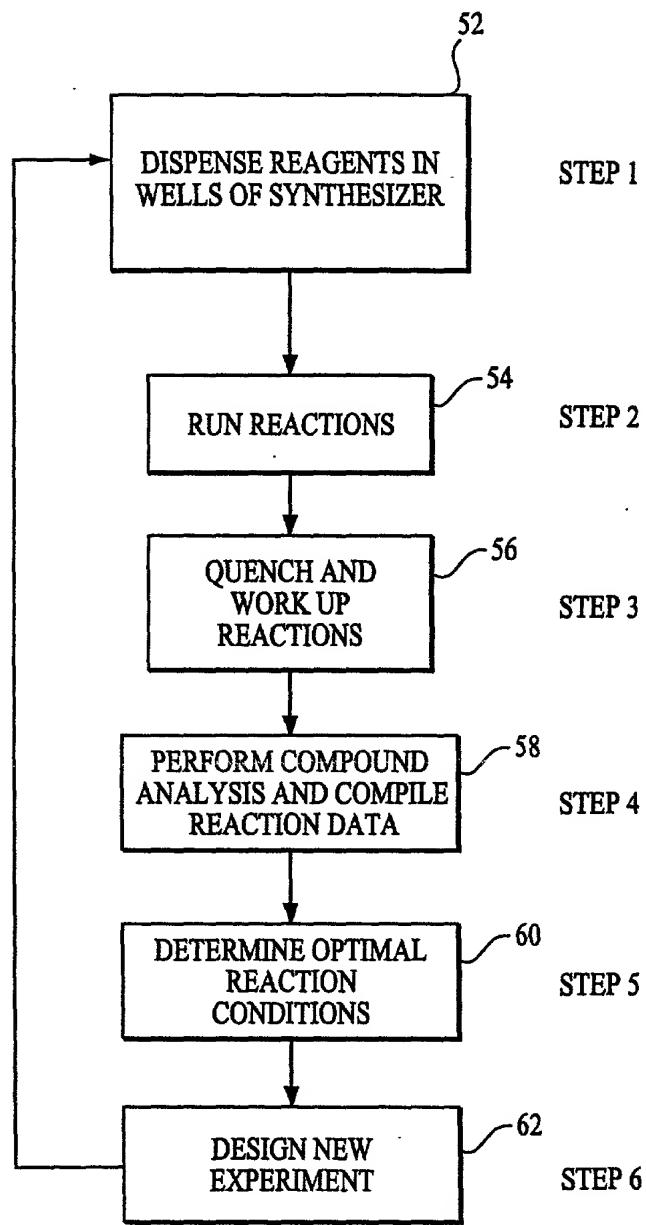


FIG. 3

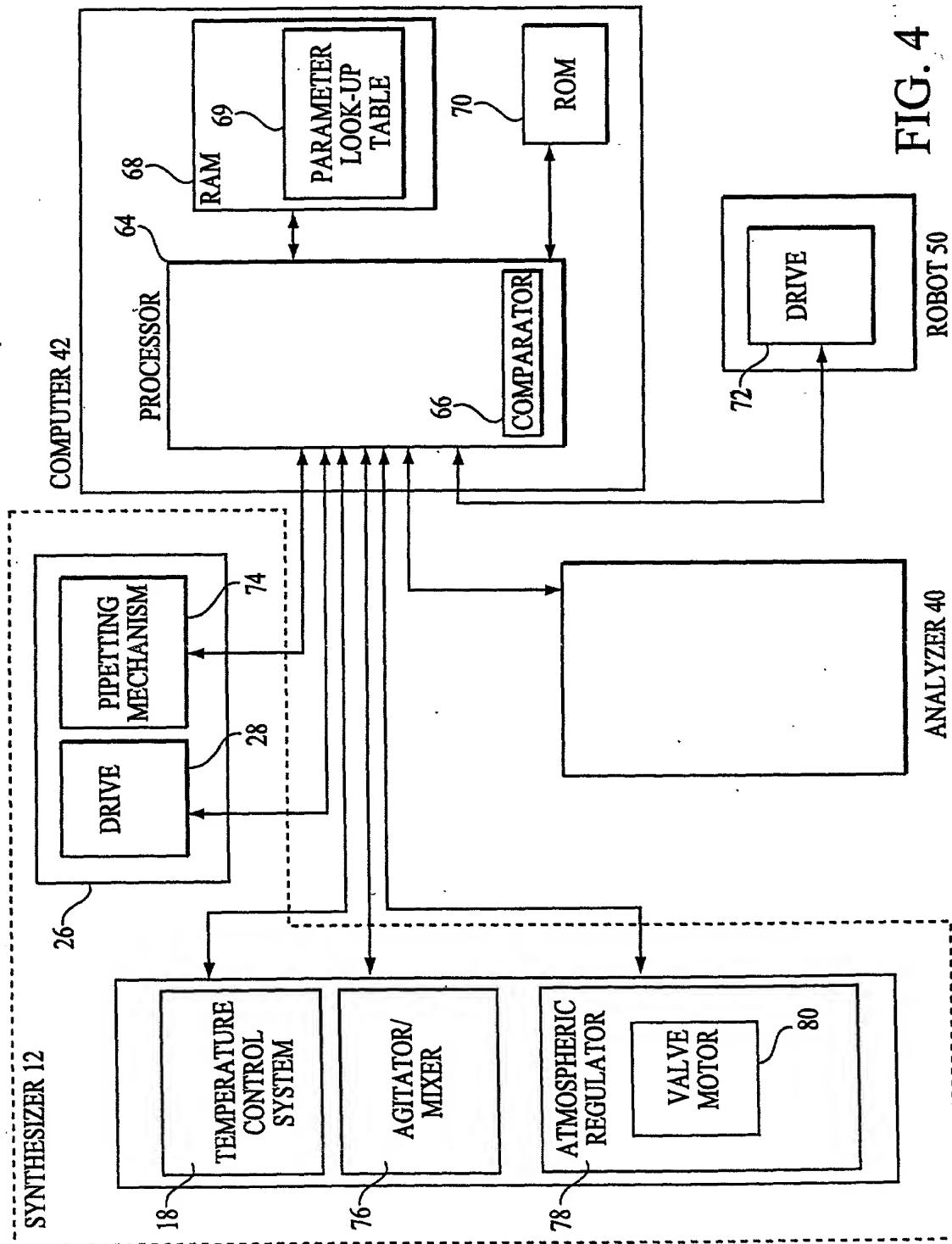


FIG. 4

ROBOT 50

ANALYZER 40

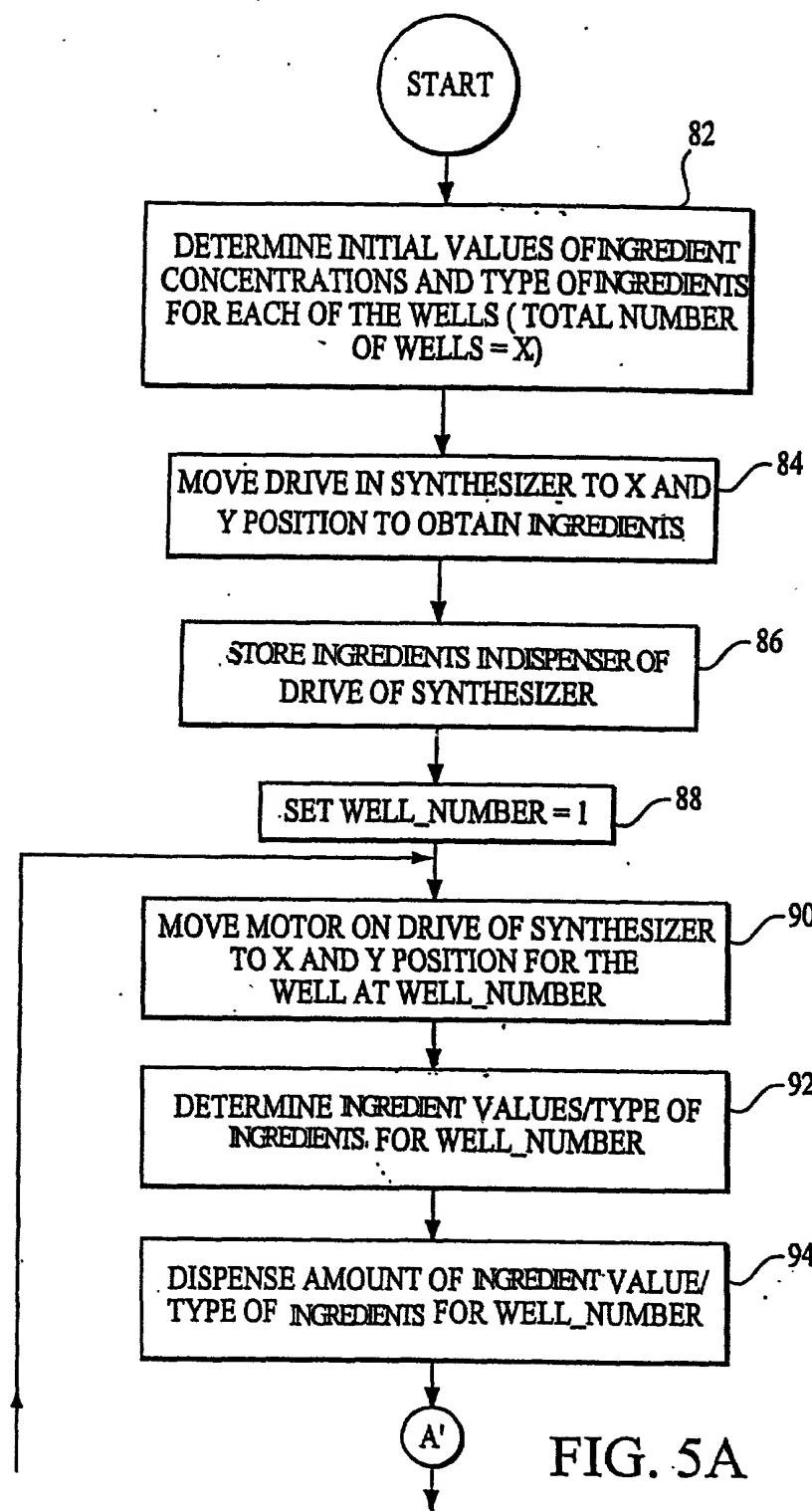


FIG. 5A

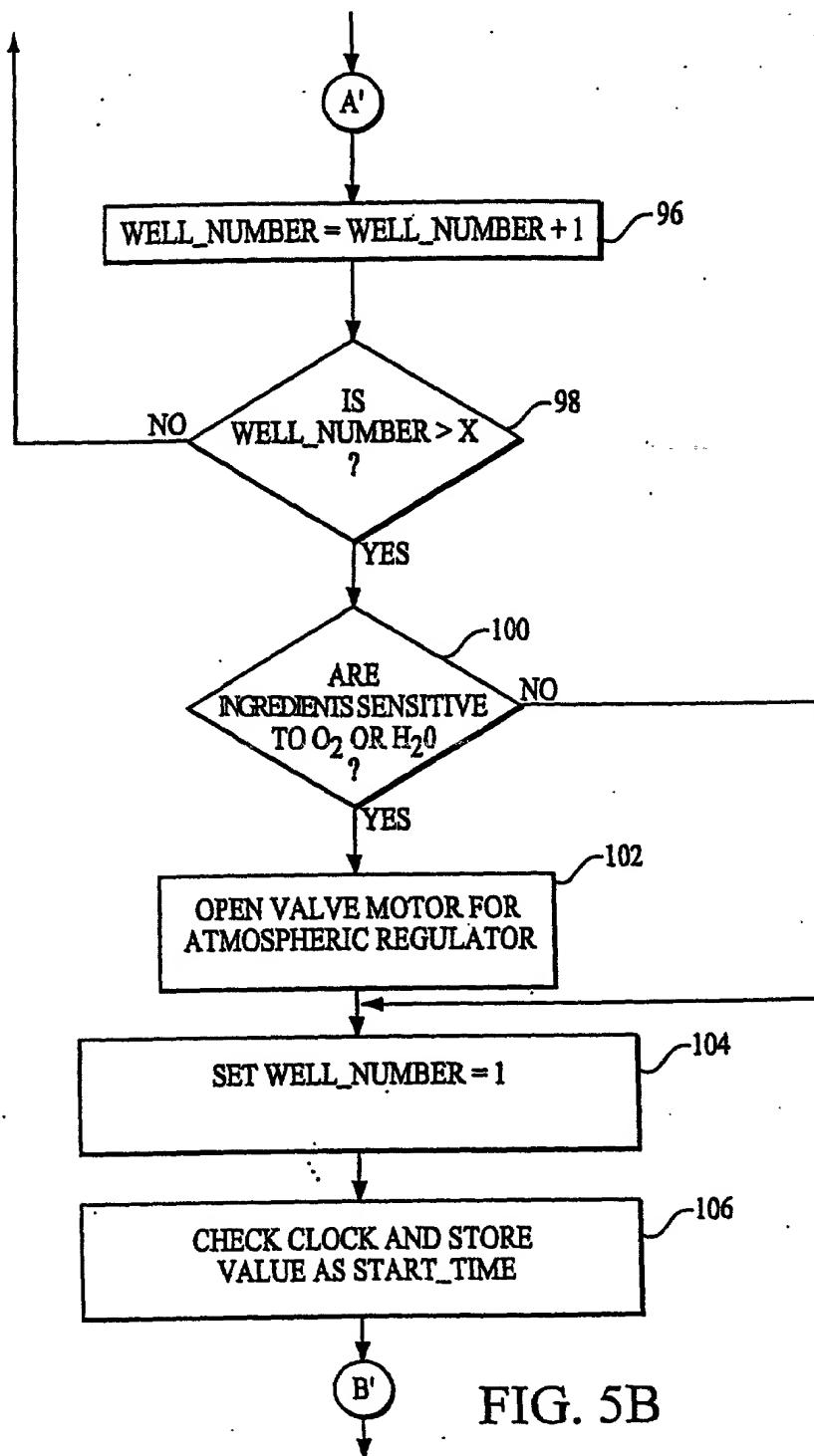


FIG. 5B

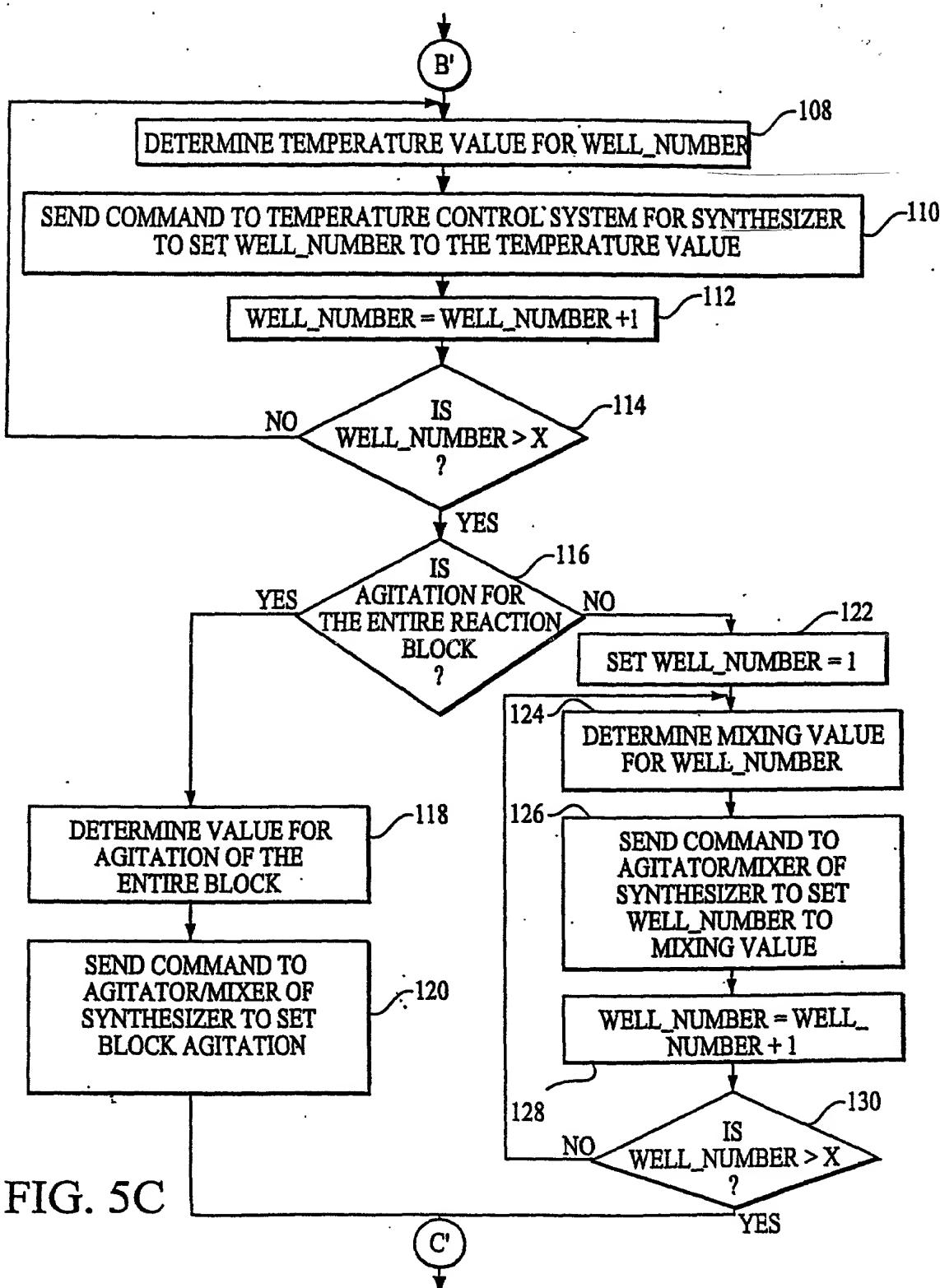


FIG. 5C

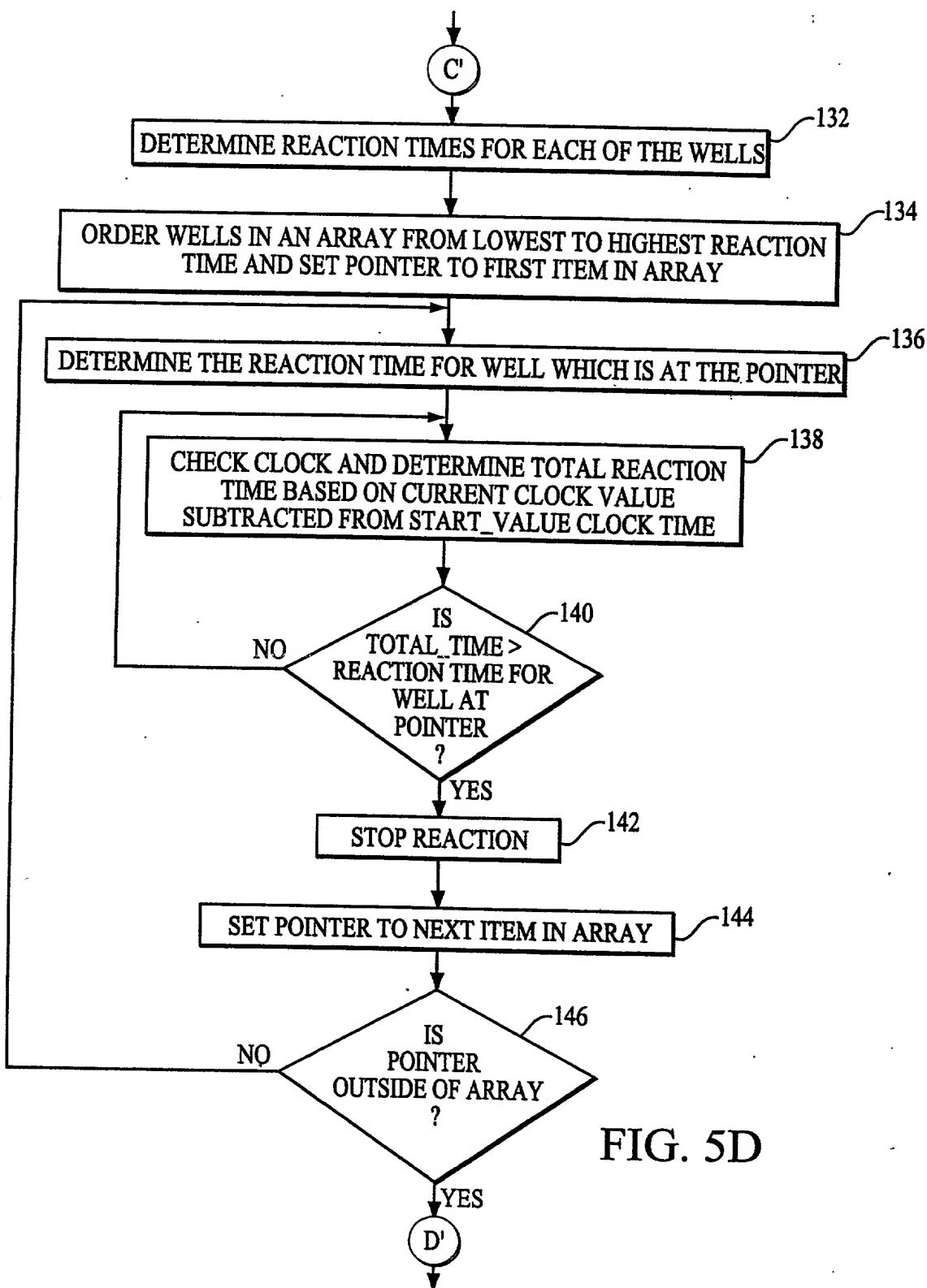


FIG. 5D

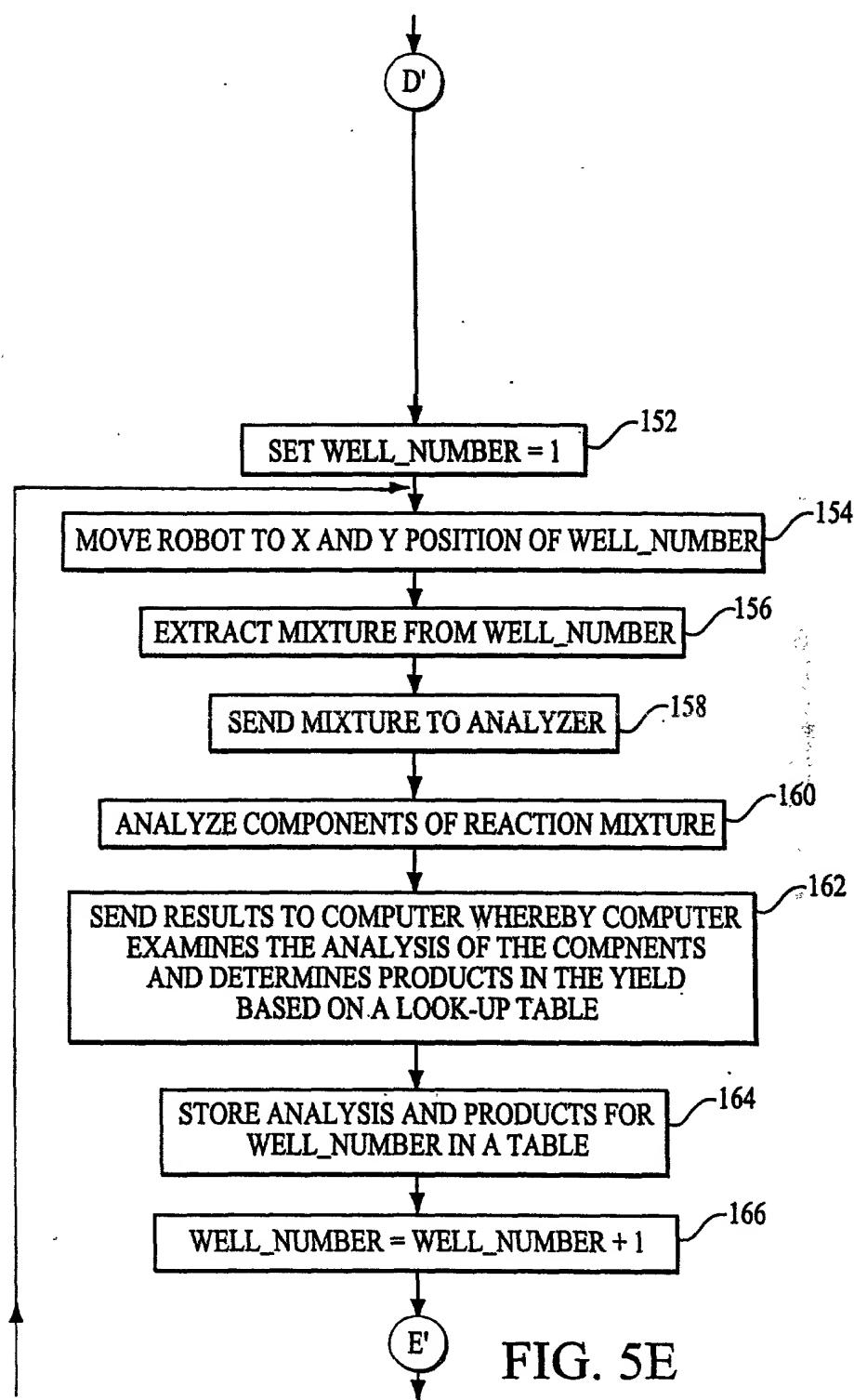


FIG. 5E

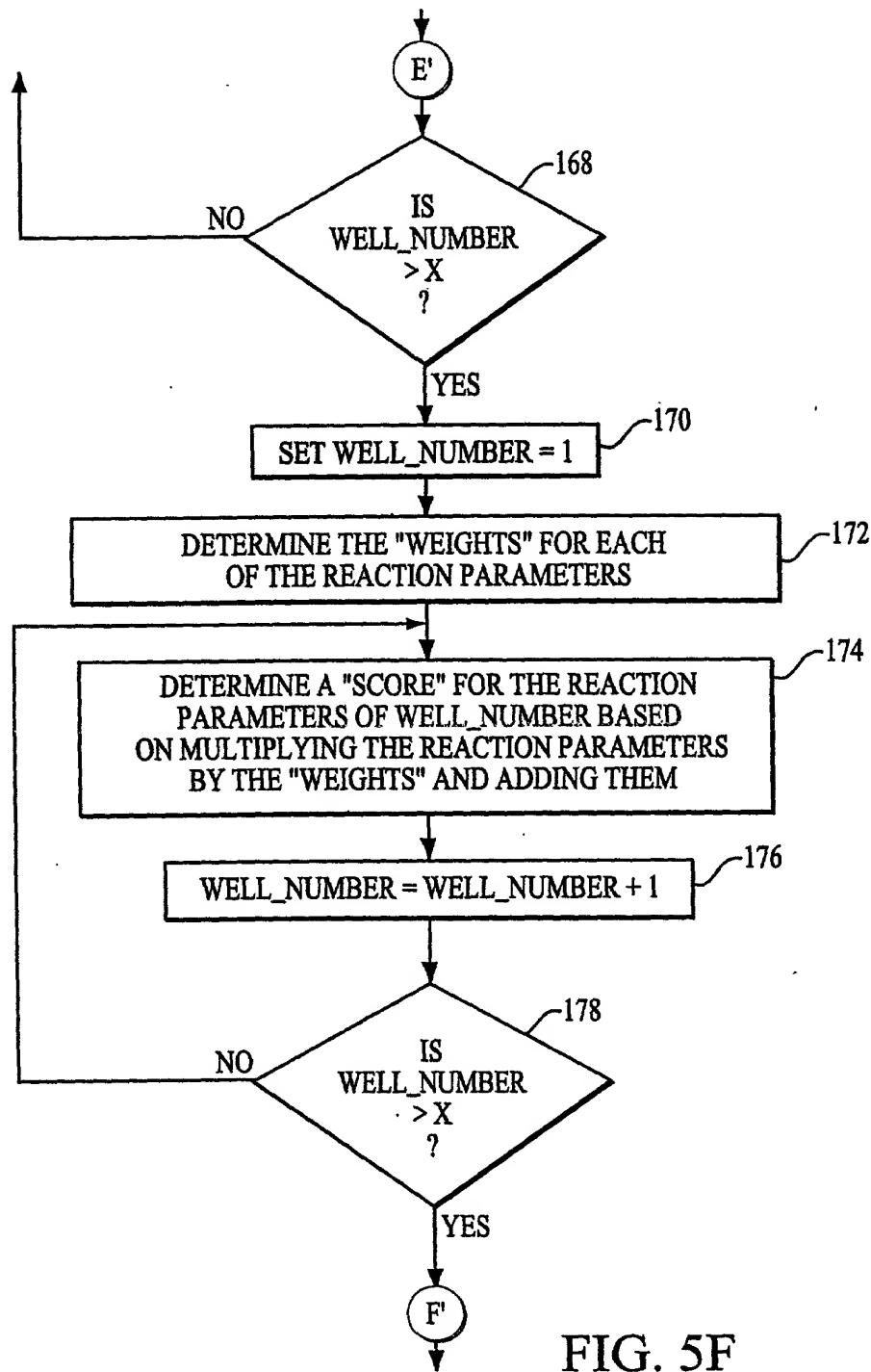


FIG. 5F

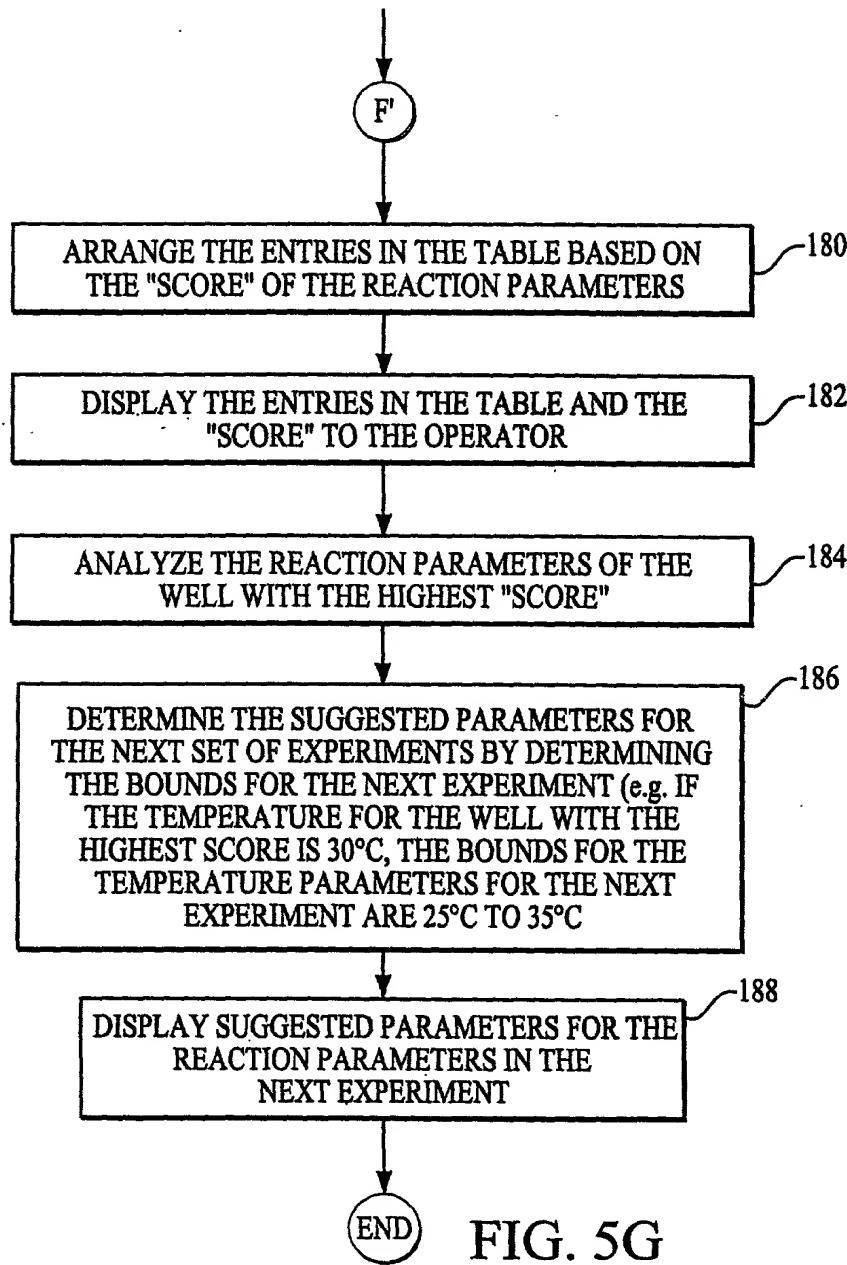
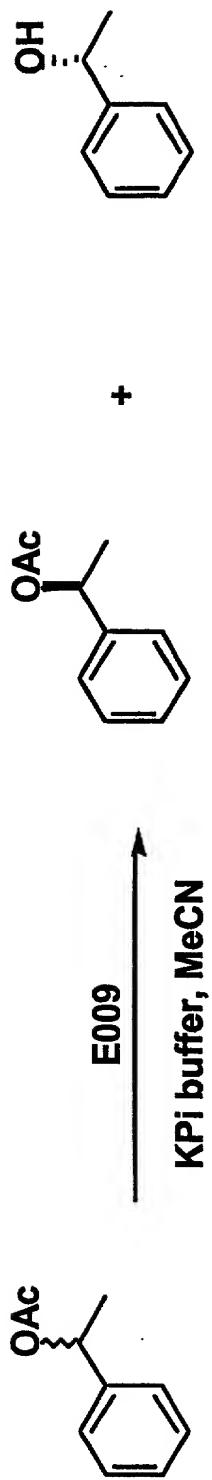


FIG. 5G



(R,S)-phenetyl acetate

(R)-phenetyl alcohol

FIG. 6

conversion Response Surface
E009 = 5

D.O.E. FUSION GRAPH

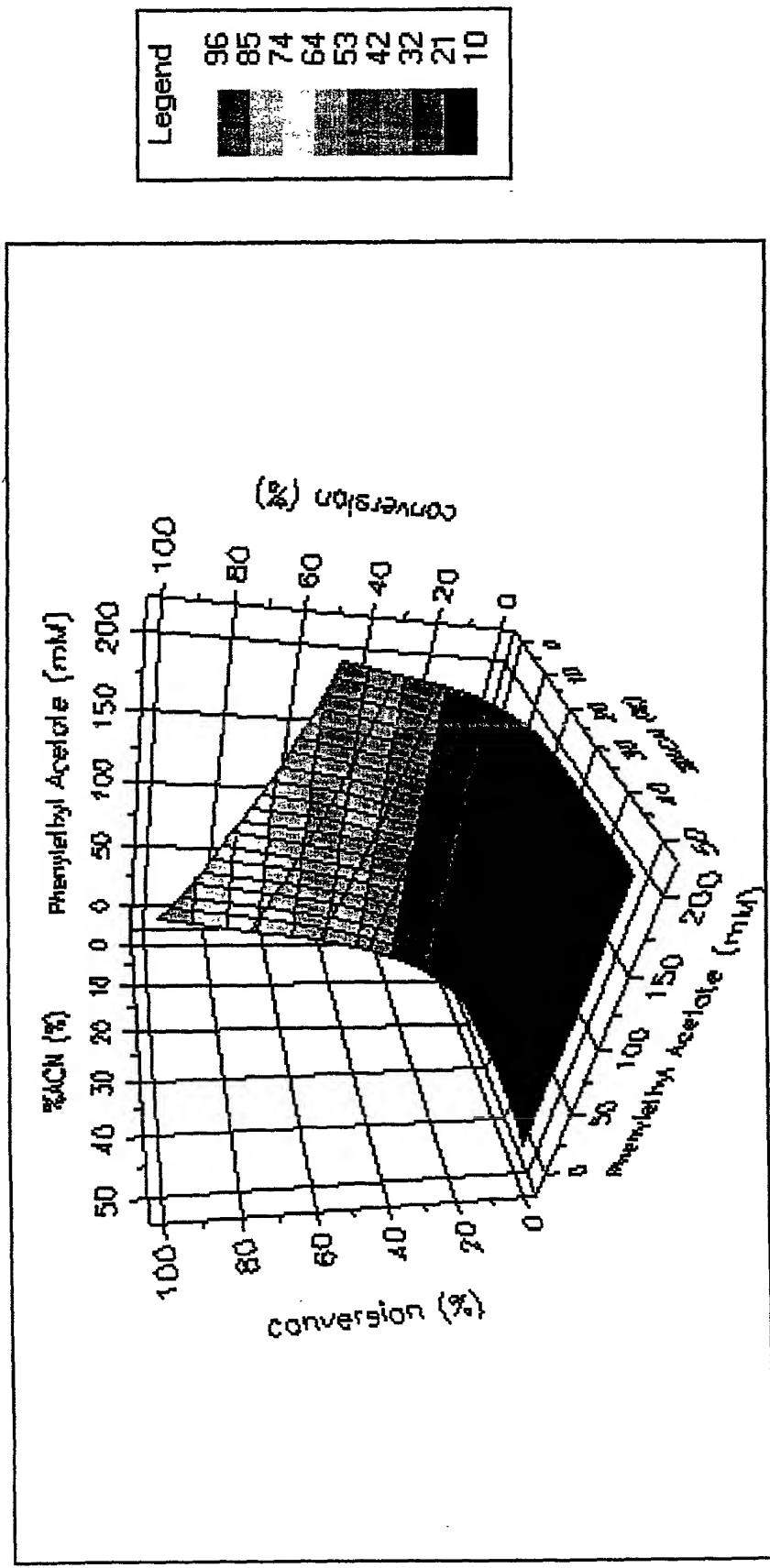


FIG. 7

D.o.E. FUSION GRAPH
conversion Response Surface
Phenylethyl Acetate = 37.5

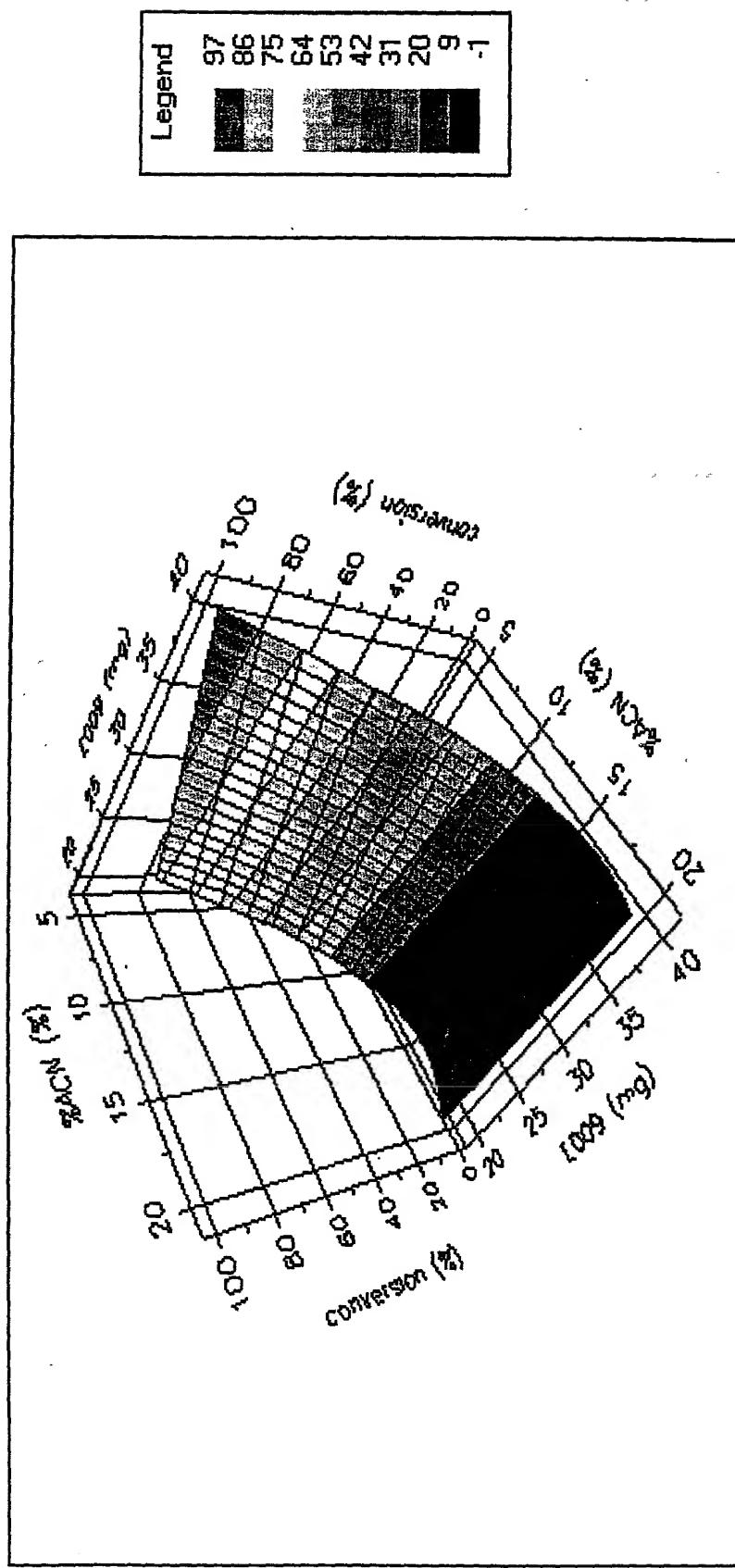


FIG. 8

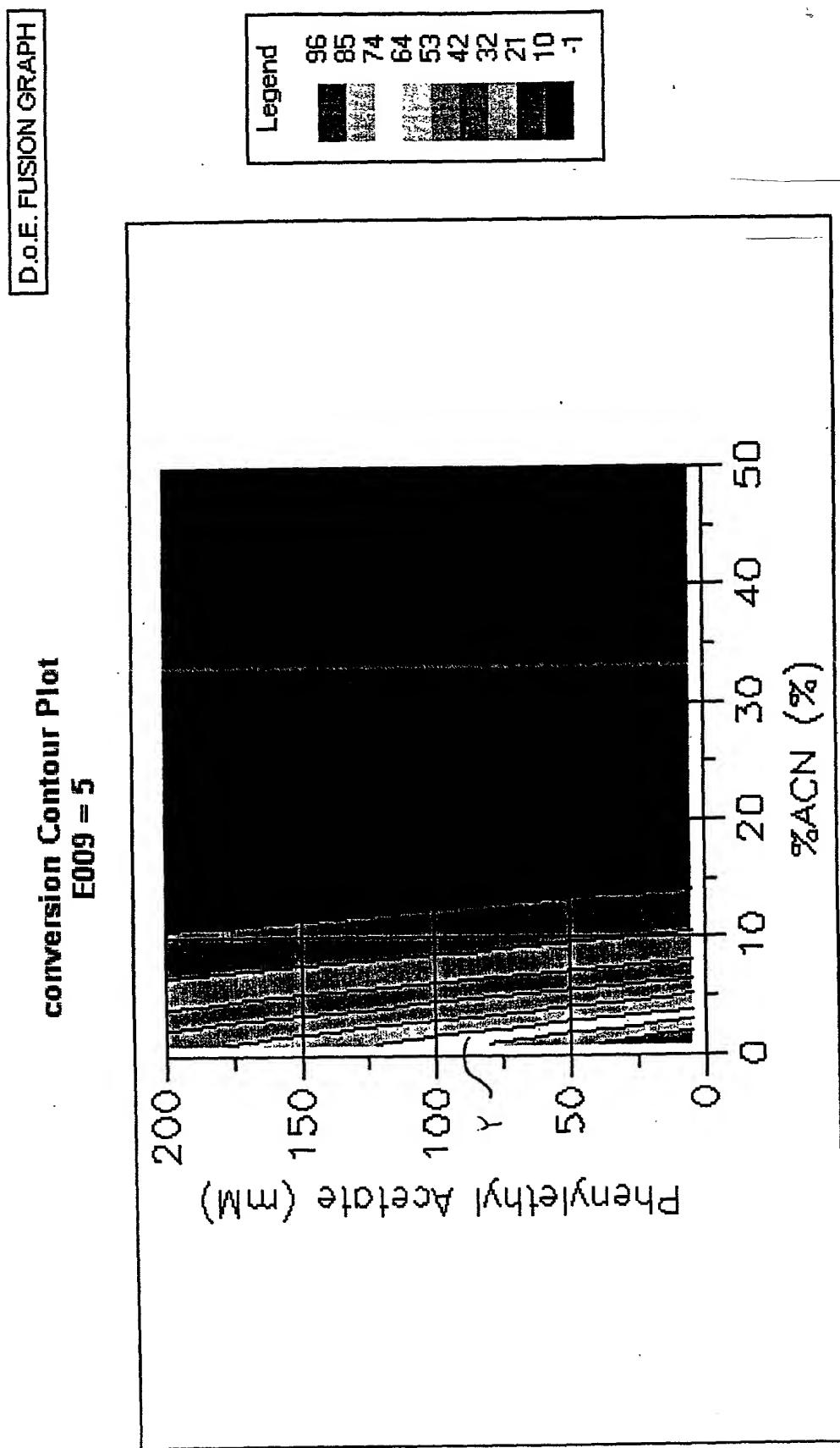


FIG. 9

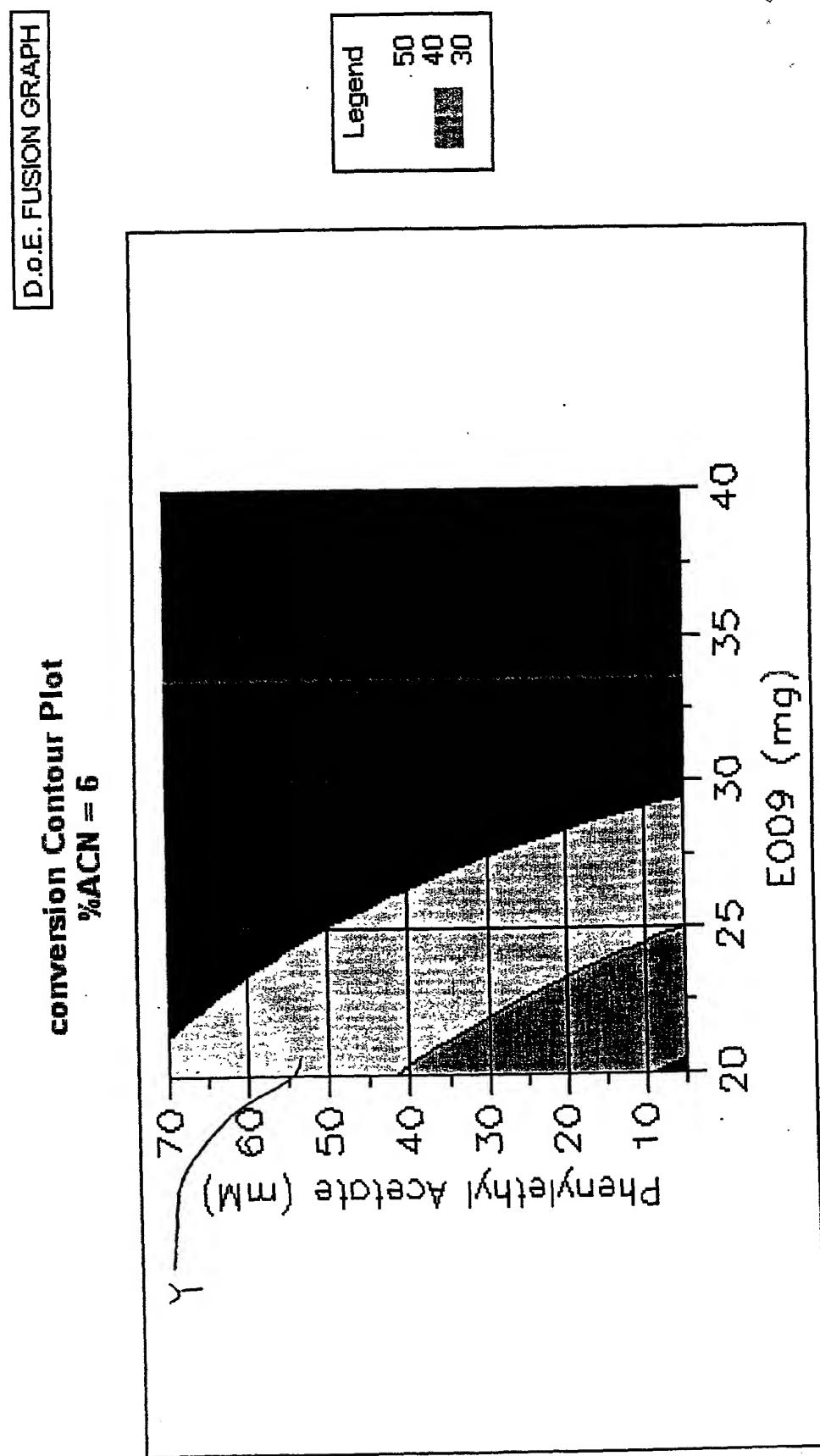


FIG. 10